

BALDOR-RELIANCE®

# **EC Titanium™** SP5+ ultra-efficient motor solution

### BALDOR · RELIANCE





The Baldor-Reliance EC Titanium SP5+ motors and integrated drives combine synchronous reluctance and permanent magnet technology to deliver ultra-high efficiency that improves your operation's bottom line.

It is the most efficient low voltage motor available in the market today.

# **EC Titanium** Ultimate efficiency and reliability



#### SP5+ (IE5+) ultra-premium efficiency

- Highest system efficiency at full and partial speeds and loads
- Exceed IE5 efficiency per IEC Technical Standard 60034-30-2, and NEMA Super-Premium efficiency levels



#### Eco-friendly design

- SP5+ motors have advanced rotor design utilizing non-rare earth magnets
- SP5+ motor uses recycled metals and materials



#### Variable speed operation

- Choose either an integrated motor-drive option or motor-only for flexibility
- Fan & pump control



#### Smart motor solution

- Remote programming & monitoring PC and mobile tool
- Apps that help with calculating energy use and savings



Ц×

#### Plug-and-play, ready to go

- Pre-programmed motor and drive designed to run out-of-the-box
- Integrated motor-drive eliminates expensive wiring and installation time
- No drive experience necessary

#### Reliable and quiet operation

- Extremely low starting current and less cogging reduces mechanical stress, increase reliability and produces ultra-quiet operation
- Internally mounted shaft grounding brush included as standard to mitigate bearing currents

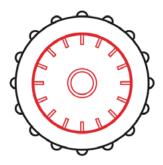




Scan for video

# **EC Titanium** Newest rotor technology to achieve the highest efficiency

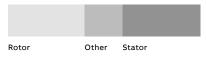
Currently, FASR (ferrite assisted synchronous reluctance) rotor technology offers the most efficient performance available. This type of motor will reliably deliver IE5+ performance when it is paired with a variable speed drive (VSD). Together, magnet-assisted synchronous reluctance motors with VSDs enable significant efficiency gains over induction motors across a wide speed range, and they offer particular benefits when operated with partial loads. Integrated motor drive packages are available in standard sizes meaning that they can be used as drop-in replacements for standard NEMA and IEC motors.



#### **AC Induction motor**

- Slip losses in rotor (I<sup>2</sup>R)
- · Heats bearings and motor
- · Lower efficiency adds to heat generated

Higher rotor and stator losses





#### SP5+ motor

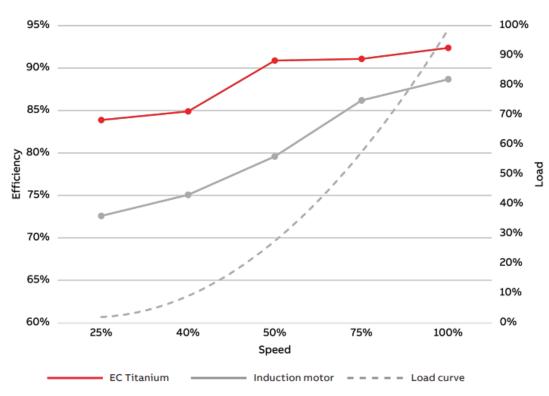
- Synchronous reluctance design eliminates rotor losses
- The addition of ferrite magnets increases field strength (more lines of flux) less work required stator
- Less overall losses, lower current draw and lower motor temperatures

No rotor and stator losses



# **EC Titanium** Ideal for variable torque applications

EC Titanium motors' wider speed torque range with higher efficiency allows more flexibility to match a fan impeller and reach a nominal fan duty point. Results at partial load points show efficiency gains of as much as 16 percent over NEMA Premium and IE3 induction motors.



EC Titanium vs Induction:

Efficiency level for speed and load

For pump and fan applications with variable speed and variable torque (load), EC Titanium integrated motor drives display superior efficiency performance over induction motors at rated and partial load speed points.

# **EC** Titanium innovation

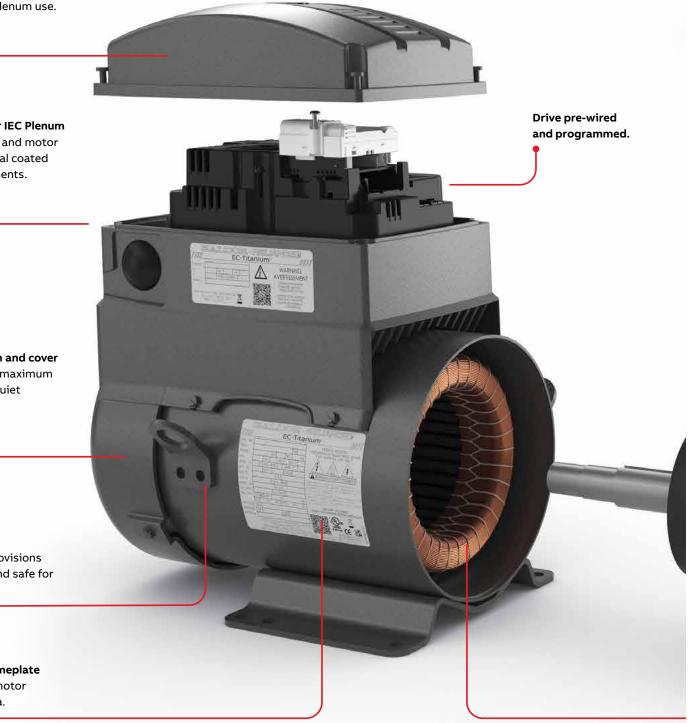
Plastic drive cover (NEMA) or aluminum design for IEC motors and plenum use.

**IP54 (IP55 for IEC Plenum design)** Drive and motor with conformal coated drive components.

Low noise fan and cover Designed for maximum cooling and quiet operation.

**Lifting lug** provisions Convenient and safe for mounting.

**QR coded nameplate** Easy access motor technical data.





**Top mount integrated drive** NEMA C-Face and footless, IEC B3 foot mounted and B14 or B5 footless options



Axial mount integrated drive NEMA C-Face and footless, IEC B3 foot mounted and B14 or B5 footless options

#### ENERGY STAR 2024 Emerging Technology Award



Motor only version NEMA C-Face and footless, IEC B3 foot mounted and B14 or B5 footless options

**SP5+ ultra-efficient (IE5+ equivalent)** Ferrite Assisted Synchronous Reluctance rotor (FASR).

Shaft grounding brush

Installed internally to prevent bearing current discharges and minimize shaft voltages.

Polyrex EM grease

Protects motor bearings, improves lubrication, superior resistance to washout, rust and corrosion.

**Class F insulation** Low temperature Class B rise inverter duty.

# **EC Titanium motor only configuration** for expanded capabilities



Pairing EC Titanium with the ABB ACH580 drive enables the use of advanced motor control algorithms for higher efficiencies across the speed and load range than traditional motor solutions.

#### ABB Drives feature support

- ACH580 V2.15 ID run firmware support
- Integral harmonic mitigation
- Ultra-low harmonics compatible
- Wide range network interfaces
- Extensive pump and fan drive features
- Used also for both variable torque and constant torque loads such as unit handling conveyors

# All EC Titanium motors come standard with shaft grounding brush.

Motors controlled by VSDs are beneficial because they provide speed control on applications such as fans, pumps, and conveyors, allowing users to run their motors at optimum efficiency. Shaft grounding brushes provide an alternate lowimpedance path from the motor shaft to the motor case. This channels the current away from the bearings. It effectively eliminates shaft voltage, and therefore bearing current, which occur when voltages induced in the motor rotor and shaft are discharged to earth through the bearings causing premature failure.



Shaft grounding video

and Bar

# IE5 efficiency according to IEC TS 60034-30-2

Technical specification IEC TS 60034-30-2 (2016) specifies the efficiency classes for variable speed drive (VSD) motors [i.e. motors which cannot be operated direct on line (DOL)]t. Typical standard low voltage induction motor efficiency is determined according to IEC 60034-30-1 in sinusoidal (DOL)supply.

#### IEC TS 60034-30-2 highlights

- The IE class limit values in new IEC TS 60034- 30-2 are reduced by adding the additional harmonic losses caused by the drive:
  - 15% additional losses for motors up to 90kW
- Limit values available also for IE5 level
- Limit values to be achieved with 90% speed, 100% torque (n90 Efficiency)

#### DOL or VSD motor – Same IE class, same efficiency performance in VSD duty

This allows direct comparison in IE class level of traditional induction motors in variable speed usage and advanced technology motors designed only for variable speed drive (like EC Titanium motors). It does not matter if the IE classification is done with DOL supply according to IEC 60034-30-1 or with VSD supply according to IEC TS 60034-30-2. The given IE class still illustrates efficiency performance of both solutions in VSD operation very well. Same IE class, same efficiency performance.

#### Example:

11 kW 4-pole motor efficiency	Efficiency requirement (IE5)
IEC 60034-30-1 (DOL)	94.6%
IEC TS 60034-30-2 (VSD)*	93.9%
Baldor-Reliance EC Titanium (actual)	94.4%

\* There currently is no IE5 DOL motor available and shown for comparison only. Actual DOL motor efficiency and IEC 60034-30-1 covers up to IE4 efficiencies only.

# **Rating plates**

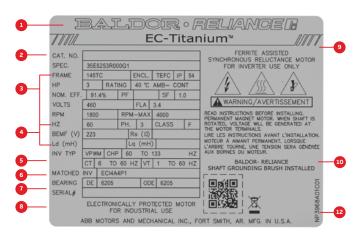
#### EC Titanium NEMA and IEC frame product ordering

Baldor-Reliance® EC Titanium stock assembly consists of the standard rolled steel motor with a selection of a (M) motor only, or either a (T) top mount or (A) axial mount motor drive package and defined by voltage and power rating at 1800 RPM (NEMA) or 1500 RPM (IEC) RPM base speed. Custom configuration are available and can be selected from the part number definition table EC Titanium.

Product serie	es	Frame		Produc	ct code		Variant cod	e			
E	CS		101	M	0 K 0 P 8	DF4	+				
				1	2 3 4 5	678	9				
				·							
Product series				Position	3			Power typ			
ECS			EC Titanium	к				Kilowat			
Frame		I	Description	Position	4, 5		Power	rating (kW			
100	Polled stee	al motor fram	Description e, plastic fan and	0P8				0.7			
100			e, for indoor use	1P5				1.			
101	Rolled steel m	notor frame, a	luminum fan and	2P2				2.			
		etooth drive, for	3								
	indoor		and Plenum use, (M) motor only	4							
				5P5				5.			
Position 1			Version	7P5				7.			
м			Motor only	11				1			
т			Top mount drive	15				1			
A		A	xial mount drive								
				Position	6			NEMA (IEC			
Position 2			Voltage	D				140 (90			
0		190 / 380	3-phase	E		180 (					
1		115V	1-phase	F				210 (132			
2		230V	3-phase		_						
3	3	80–400V	3-phase	Position	7		<b>D</b> D 4 <b>E</b> (1	Mountin			
4		460V	3-phase	В			B34 Foot fla	-			
5		575V	3-phase	C		B14 Footless flange mou					
8		230V	1-phase	D		B5 Footless flange mo					
				E			B35 Foot fla	-			
Position 3			Power type	F				ot-mounte			
н			Horsepower	J			6J stainless thr				
				S			Square flange p	-			
Position 4, 5		P	ower rating (HP)	M			JM pump sh				
1			1	P	1		JP pump cl	ose coupie			
2			2	Position	8 Bases	speed (r/min	) NEMA	IE			
3			3	2		3000		300			
5			5	4		1500	) 1800	150			
7P5			7.5	6		1000		100			
10			10	8		750		75			
15			15								
20			20	Position	9			Variant			
				+	(e.g. p	aint color, sh	or construction aft length, etc.) nance safety of	that do no			

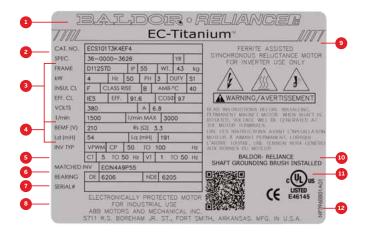
# **Rating plates**

#### NEMA frame motor



- 1 Baldor-Reliance ABB logo
- 2 Catalog, specification number, manufacturing year
- 3 Motor information
  - Frame size, IP class, weight, power, frequency phase, duty, insulation class, rise, ambient rating, efficiency class, efficiency power factor, volts, amps, RPM, RPM maximum
- 4 Motor drive tuning information
- BEMF (v), stator Rs inductance Ld (mH), Lq (mH)
- 5 Speed range

#### IEC frame motor



- 6 Bearing size
- 7 Serial number
- 8 Manufacturing place
- 9 Product description
- 10 Shaft ground brush installed
- 11 cUL, CE, UKCA mark
- 12 Manufacturing standard
- 13 Drive model number
- 14 Input voltage, phase, frequency
- 15 Input current



### **Technical data**

Specification

#### BALDOR · RELIANCE SHA

IP54/IP55

GROUNDING BRUSH	
INSTALLED	

INSTALLED	
FT GROUNDING BRUSH	

	110V - 115Vac (+/- 10%) - 1-phase
	200V - 240Vac (+/- 10%) - 1-phase
Voltage & power requirements:	200V - 240Vac (+/- 10%) - 3-phase
requirements.	380V - 480Vac (+/- 10%) - 3-phase
	575V (+/- 10%) - 3-phase
Input frequency:	50/60 Hz
Overload capacity:	150% for 1 minute (most models)
Switching frequency:	4kHz, 8Khz, 12kHz, 16kHz, 24kHz, 32kHz
Frame sizes:	NEMA 140, 180, 210 IEC 90, 112, 132
Efficiency:	IE5 per IEC TS60034-30-2
Mounting:	NEMA: Foot-mounted, C-Face, C-Face Footless IEC: B3, B14, B34, B35, B5
Analog references:	0-10Vdc, 0-20mAdc, 4-20mAdc
Digital inputs:	24Vdc - (1 = 8 - 30Vdc; 0 = 0 - 4Vdc)
Input configurations:	2 Fixed DI's; 2 Configurable (Al or DI)
Output relay:	No contact; 250Vac, 6A / 30Vdc, 5A

	TEFC/IP54/55 Motor with CE
Enclosure	Plastic: Type 12/IP54 Drive Aluminum: IP55 Drive
	-10 to 50°C
Operating temperature	(de-rate output 2% per °C above 40 °C)
Storage temperature	-40 to 70°C
Relative humidity	0 to 95% (non-condensing)
Vibration (operating)	1 G Peak at 20 Hz
Vibration (non-operating)	0.2G Peak at 20 to 50Hz
Maximum elevation	Up to 1000 meters
Elevation for de-rated operation	Up to 2000 meters De-rate above 1000 meters-1% for every 100 meters

#### Applications:

Standards & certifications:

- Fans
- Pumps
- Compressors
- Blowers
- Unit handling conveyors
- HVAC systems
- Variable speed applications
- General purpose applications



#### SP5+ motor features:

- Ultra premium IE5+ motor efficiency per IEC TS60034-30-2
- FASR Ferrite Assisted Synchronous **Reluctance Rotor**
- Class F insulation with Class B motor temperature rise
- IP54 and IP55 motor enclosure with shaft seal
- Internal grounding brush for bearing current mitigation
- 1600V/insulation system
- Designed for longevity with 3-year motor warranty
- For inverter use only per NEMA MG1 Part 31.4.4.2



cUL, CE, UKCA

Environmental

#### Drive features:

- Permanent magnet PWM AC drive control
- Serial Modbus or BACnet (RJ45 or +/terminal inferface)
- 2 digital inputs, 2 configurable inputs (analog or digital), 1 relay output
- Designed for longevity with 2-year drive warranty

#### Standard product, motor and drive:

- IP54 gasket plastic drive enclosure and
- fan cover
- Built-in ABB Ability and Bluetooth communication



#### Plenum use product, motor and drive:

- IP55 gasket aluminum drive enclosure and fan cover
- This version does not come with ABB Ability or Bluetooth communications

### EC Titanium™ SP5+ Motor, Inverter Duty, three phase, TEFC (totally enclosed fan cooled)

1 thru 20Hp

Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Voltage	Full load amps
1	1800	4000	143T	ECS101M0H1DF4	12.29	28	89.3%	230/460	2.3/1.2
2	1800	4000	143T	ECS101M0H2DF4	12.29	35	90.7%	230/460	4.5/2.3
2	1000	1000	145T	ECS101M0H3DF4	13.29	44	91.4%	230/460	7.0/3.5
3	1800	4000 —	182T	ECS101M0H3EF4	16.54	59	92.8%	230/460	7.3/3.7
	1000		143T	ECS101M0H5DF4	15.54	64	93.0%	230/460	10.4/5.2
5	1800	4000 —	182T	ECS101M0H5EF4	16.54	68	93.7%	230/460	10.5/5.3
7 5	1000	4000	184T	ECS101M0H7EF4	18.04	92	94.0%	230/460	17.5/8.8
7.5	1800 —	3000	213T	ECS101M0H7FF4	17.89	105	94.0%	230/460	17.4/8.7
10	1800	3000	213T	ECS101M0H10FF4	19.02	123	94.8%	230/460	22.0/11.0
15	1800	3000	215T	ECS101M0H15FF4	21.96	168	95.6%	230/460	34.8/17.4
20	1800	3000	215T	ECS101M4H20FF4	23.51	218	95.9%	460	21.6

Foot mount, 575V										
Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Voltage	Full load amps	
1	1800	4000	140	ECS101M5H1DF4	12.29	28	89.3%	575	0.96	
2	1800	4000	140	ECS101M5H2DF4	12.29	35	90.7%	575	1.84	
3	1000	1000	140	ECS101M5H3DF4	13.29	44	91.4%	575	2.8	
5	1800	4000 —	180	ECS101M5H3EF4	16.54	59	92.8%	575	2.96	
_	1000	1000	140	ECS101M5H5DF4	15.54	64	93.0%	575	4.16	
5	1800	4000 —	180	ECS101M5H5EF4	16.54	68	93.7%	575	4.24	
_	1000	4000	180	ECS101M5H7EF4	18.04	92	94.0%	575	7.04	
1	1800 —	3000	210	ECS101M5H7FF4	17.89	105	94.0%	575	6.96	
10	1800	3000	210	ECS101M5H10FF4	19.02	123	94.8%	575	8.8	
15	1800	3000	210	ECS101M5H15FF4	21.96	168	95.6%	575	13.92	
20	1800	3000	210	ECS101M5H20FF4	23.51	218	95.9%	575	17.28	



C-Face	e foot mount								
Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Voltage	Full load amps
1	1800	4000	143TC	ECS101M0H1DB4	12.29	28	89.3%	230/460	2.3/1.2
2	1800	4000	143TC	ECS101M0H2DB4	12.29	35	90.7%	230/460	4.5/2.3
-		1000	145TC	ECS101M0H3DB4	13.29	44	91.4%	230/460	7.0/3.5
3	1800	4000 —	182TC	ECS101M0H3EB4	16.54	59	92.8%	230/460	7.3/3.7
_	1000	1000	143TC	ECS101M0H5DB4	15.54	64	93.0%	230/460	10.4/5.2
5	1800	4000 —	182TC	ECS101M0H5EB4	16.54	68	93.7%	230/460	10.5/5.3
	1000	4000	184TC	ECS101M0H7EB4	18.04	92	94.0%	230/460	17.5/8.8
7.5	1800 —	3000	213TC	ECS101M0H7FB4	17.89	105	94.0%	230/460	17.4/8.7
10	1800	3000	213TC	ECS101M0H10FB4	19.02	123	94.8%	230/460	22.0/11.0
15	1800	3000	215TC	ECS101M0H15FB4	21.96	168	95.6%	230/460	34.8/17.4
20	1800	3000	215TC	ECS101M4H20FB4	23.51	218	95.9%	460	21.6

**ENERGY STAR 2024** Emerging Technology Award



Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Voltage	Full load amps
1	1800	4000	140	ECS101M5H1DB4	12.29	28	89.3%	575	0.96
2	1800	4000	140	ECS101M5H2DB4	12.29	35	90.7%	575	1.84
2	1000	1000	140	ECS101M5H3DB4	13.29	44	91.4%	575	2.8
3	1800	4000 —	180	ECS101M5H3EB4	16.54	59	92.8%	575	2.96
-	1000	1000	140	ECS101M5H5DB4	15.54	64	93.0%	575	4.16
5	1800	4000 —	180	ECS101M5H5EB4	16.54	68	93.7%	575	4.24
-	1000	4000	180	ECS101M5H7EB4	18.04	92	94.0%	575	7.04
1	1800 —	3000	210	ECS101M5H7FB4	17.89	105	94.0%	575	6.96
10	1800	3000	210	ECS101M5H10FB4	19.02	123	94.8%	575	8.8
15	1800	3000	210	ECS101M5H15FB4	21.96	168	95.6%	575	13.92
20	1800	3000	210	ECS101M5H20FB4	23.51	218	95.9%	575	17.28



**ENERGY STAR 2024** Emerging Technology Award

C-Face	e footless								
Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Voltage	Full load amps
1	1800	4000	143TC	ECS101M0H1DC4	12.29	28	89.3%	230/460	2.3/1.2
2	1800	4000	143TC	ECS101M0H2DC4	12.29	35	90.7%	230/460	4.5/2.3
-	1000	4000	145TC	ECS101M0H3DC4	13.29	44	91.4%	230/460	7.0/3.5
3	1800	4000 —	182TC	ECS101M0H3EC4	16.54	59	92.8%	230/460	7.3/3.7
-	1000	1000	143TC	ECS101M0H5DC4	15.54	64	93.0%	230/460	10.4/5.2
5	1800	4000 —	182TC	ECS101M0H5EC4	16.54	68	93.7%	230/460	10.5/5.3
	1000	4000	184TC	ECS101M0H7EC4	18.04	92	94.0%	230/460	17.5/8.8
7.5	1800 —	3000	213TC	ECS101M0H7FC4	17.89	105	94.0%	230/460	17.4/8.7
10	1800	3000	213TC	ECS101M0H10FC4	19.02	123	94.8%	230/460	22.0/11.0
15	1800	3000	215TC	ECS101M0H15FC4	21.96	168	95.6%	230/460	34.8/17.4
20	1800	3000	215TC	ECS101M4H20FC4	23.51	218	95.9%	460	21.6

# EC Titanium<sup>™</sup>, top mount, integrated drive motor, three phase, TEFC (totally enclosed fan cooled)

1 thru 10 Hp

Foot mounted

	Base speed	C.H. speed	NEMA		"C" dim.	Aprx.	Full load	Motor input	Drive input	Drive	Drive output
Нр	RPM	RPM	frame	Catalog number	(in)	wt. (lb)	efficiency	amps	voltage	module	amps
1-p	hase 100V11	.5V AC (+/-10%	) - 3-phas	e 230V output							
1	1800	4000	143T	ECS100T1H1DF4	12.37	36	89.3%	2.4	115	ECI1A3P2	3.2
1-pl	hase 200240	OV AC (+/-10%)	- 3-phase	230V output							
1	1800	4000	143T	ECS100T8H1DF4	12.37	35	89.3%	2.4	230	ECI8A7P0	7
2	1800	4000	145T	ECS100T8H2DF4	13.37	41	90.7%	4.4	230	ECI8A7P0	7
3-p	hase 200240	OV AC (+/-10%)	- 3-phase	e 230V Output							
1	1800	4000	143T	ECS100T2H1DF4	12.37	35	89.3%	2.4	230	ECI2A4P3	4.3
2	1800	4000	145T	ECS100T2H2DF4	13.37	41	90.7%	4.3	230	ECI2A7P0	7
3	1800	4000	182T	ECS100T2H3EF4	16.71	66	92.8%	7.3	230	ECI2A10P5	10.5
5	1800	4000	184T	ECS100T2H5EF4	16.71	77	93.7%	10.5	230	ECI2A10P5	10.5
3-p	hase 380480	DV AC (+/-10%)	- 3-phase	e 460V output							
1	1800	4000	143T	ECS100T4H1DF4	12.37	35	89.3%	1.2	460	ECI4A2P2	2.2
2	1800	4000	145T	ECS100T4H2DF4	13.37	41	90.7%	2.2	460	ECI4A2P2	2.2
3	1800	4000	145T	ECS100T4H3DF4	13.37	47	91.4%	3.5	460	ECI4A4P1	4.1
			182T	ECS100T4H3EF4	16.71	67	92.8%	3.7	460	ECI4A4P1	4.1
5	1800	4000	184T	ECS100T4H5EF4	16.71	77	93.7%	5.3	460	ECI4A5P8	5.8
7.5	1800	4000	184T	ECS100T4H7EF4	18.21	106	94.0%	8.8	460	ECI4A9P5	9.5
		3000	213T	ECS100T4H7FF4	18.1	111	94.7%	8.6	460	ECI4A9P5	9.5
10	1800	3000	215T	ECS100T4H10FF4	19.23	132	94.8%	11	460	ECI4A12P0	12



C-Face foot mounted

Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Motor input amps	Drive input voltage	Drive module	Drive output amps
1-pl	ase 100V11	5V AC (+/-10%	) - 3-pha	se 230V output							
1	1800	4000	143T	EECS100T1H1DC4	12.37	36	89.3%	2.4	115	ECI1A3P2	3.2
1-pl	ase 200240	V AC (+/-10%)	- 3-phas	e 230V output							
1	1800	4000	143T	ECS100T8H1DC4	12.37	35	89.3%	2.4	230	ECI8A7P0	7
2	1800	4000	145T	ECS100T8H2DC4	13.37	41	90.7%	4.4	230	ECI8A7P0	7
3-pl	nase 200240	OV AC (+/-10%)	- 3-phas	e 230V output							
1	1800	4000	143T	ECS100T2H1DC4	12.37	35	89.3%	2.4	230	ECI2A4P3	4.3
2	1800	4000	145T	ECS100T2H2DC4	13.37	41	90.7%	4.3	230	ECI2A7P0	7
3	1800	4000	182T	ECS100T2H3EC4	16.71	66	92.8%	7.3	230	ECI2A10P5	10.5
5	1800	4000	184T	ECS100T2H5EC4	16.71	77	93.7%	10.5	230	ECI2A10P5	10.5
3-pl	nase 380480	V AC (+/-10%)	- 3-phas	e 460V output							
1	1800	4000	143T	ECS100T4H1DC4	12.37	35	89.3%	1.2	460	ECI4A2P2	2.2
2	1800	4000	145T	ECS100T4H2DC4	13.37	41	90.7%	2.2	460	ECI4A2P2	2.2

C-Face foot mounted (co	ntinued)
-------------------------	----------

Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Motor input amps	Drive input voltage	Drive module	Drive output amps
3	1800	4000	145T	ECS100T4H3DC4	13.37	47	91.4%	3.5	460	ECI4A4P1	4.1
			182T	ECS100T4H3EC4	16.71	67	92.8%	3.7	460	ECI4A4P1	4.1
5	1800	4000	184T	ECS100T4H5EC4	16.71	77	93.7%	5.3	460	ECI4A5P8	5.8
7.5	1800	4000	184T	ECS100T4H7EC4	18.21	106	94.0%	8.8	460	ECI4A9P5	9.5
		3000	213T	ECS100T4H7FC4	18.1	111	94.7%	8.6	460	ECI4A9P5	9.5
10	1800	3000	215T	ECS100T4H10FC4	19.23	132	94.8%	11	460	ECI4A12P0	12



#### C-Face footless

Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim. (in)	Aprx. wt. (lb)	Full load efficiency	Motor input amps	Drive input voltage	Drive module	Drive output amps
1-p	hase 100V11	5V AC (+/-10%	) - 3-phas	e 230V output							
1	1800	4000	143T	ECS100T1H1DC4	12.37	36	89.3%	2.4	115	ECI1A3P2	3.2
1-p	hase 200240	OV AC (+/-10%)	- 3-phase	230V output							
1	1800	4000	143T	ECS100T8H1DC4	12.37	35	89.3%	2.4	230	ECI8A7P0	7
2	1800	4000	145T	ECS100T8H2DC4	13.37	41	90.7%	4.4	230	ECI8A7P0	7
-ph	ase 200240\	/ AC (+/-10%) -	3-phase	230V output							
1	1800	4000	143T	ECS100T2H1DC4	12.37	35	89.3%	2.4	230	ECI2A4P3	4.3
2	1800	4000	145T	ECS100T2H2DC4	13.37	41	90.7%	4.3	230	ECI2A7P0	7
3	1800	4000	182T	ECS100T2H3EC4	16.71	66	92.8%	7.3	230	ECI2A10P5	10.5
5	1800	4000	184T	ECS100T2H5EC4	16.71	77	93.7%	10.5	230	ECI2A10P5	10.5
3-р	hase 380480	OV AC (+/-10%)	- 3-phase	e 460V output							
1	1800	4000	143T	ECS100T4H1DC4	12.37	35	89.3%	1.2	460	ECI4A2P2	2.2
2	1800	4000	145T	ECS100T4H2DC4	13.37	41	90.7%	2.2	460	ECI4A2P2	2.2
3	1800	4000	145T	ECS100T4H3DC4	13.37	47	91.4%	3.5	460	ECI4A4P1	4.1
			182T	ECS100T4H3EC4	16.71	67	92.8%	3.7	460	ECI4A4P1	4.1
5	1800	4000	184T	ECS100T4H5EC4	16.71	77	93.7%	5.3	460	ECI4A5P8	5.8
7.5	1800	4000	184T	ECS100T4H7EC4	18.21	106	94.0%	8.8	460	ECI4A9P5	9.5
		3000	213T	ECS100T4H7FC4	18.1	111	94.7%	8.6	460	ECI4A9P5	9.5
10	1800	3000	215T	ECS100T4H10FC4	19.23	132	94.8%	11	460	ECI4A12P0	12

### EC Titanium™, axial mount, integrated drive motor, three phase, TEFC (totally enclosed fan cooled) 1 thru 7.5Hp

1	10
	Here in

Foot	mounted										
Hp	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim.	Aprx. wt. (lb)	Full load efficiency	Motor input amps	Drive input voltage	Drive module	Drive output amps
1-pha	se 100V115V A	C (+/-10%) - 3-p	hase 230V out	put							
1	1800	4000	143T	ECS100A1H1DF4	16.71	36	89.3%	2.4	115	ECI1A3P2	3.2
1-pha	se 200240V AC	C (+/-10%) - 3-pl	nase 230V out	out							
1	1800	4000	143T	ECS100A8H1DF4	16.71	35	89.3%	2.4	230	ECI8A7P0	7
2	1800	4000	145T	ECS100A8H2DF4	16.71	41	90.7%	4.4	230	ECI8A7P0	7
3-pha	ase 200240V AC	C (+/-10%) - 3-pl	hase 230V out	out							
1	1800	4000	143T	ECS100A2H1DF4	16.71	35	89.3%	2.4	230	ECI2A4P3	4.3
2	1800	4000	145T	ECS100A2H2DF4	16.71	41	90.7%	4.3	230	ECI2A7P0	7
3	1800	4000	182T	ECS100A2H3EF4	22.25	66	92.8%	7.3	230	ECI2A10P5	10.5
5	1800	4000	184T	ECS100A2H5EF4	22.25	77	93.7%	10.5	230	ECI2A10P5	10.5
3-pha	ase 380480V AC	C (+/-10%) - 3-pl	hase 460V out	put							
1	1800	4000	143T	ECS100A4H1DF4	16.71	35	89.3%	1.2	460	ECI4A2P2	2.2
2	1800	4000	145T	ECS100A4H2DF4	16.71	41	90.7%	2.2	460	ECI4A2P2	2.2
_			145T	ECS100A4H3DF4	16.71	47	91.4%	3.5	460	ECI4A4P1	4.1
3	1800	4000 —	182T	ECS100A4H3EF4	22.25	67	92.8%	3.7	460	ECI4A4P1	4.1
5	1800	4000	184T	ECS100A4H5EF4	22.25	77	93.7%	5.3	460	ECI4A5P8	5.8
7.5	1800	4000	184T	ECS100A4H7EF4	23.76	106	94.0%	8.8	460	ECI4A9P5	9.5



C-Face foot mounted	c-	Fac	ce f	00	t m	oun	ted
---------------------	----	-----	------	----	-----	-----	-----

C-I uc	c root mounted										
Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim.	Aprx. wt. (lb)	Full load efficiency	Motor input amps	Drive input v oltage	Drive module	Drive output amps
1-pha	se 100V115V A	C (+/-10%) - 3-p	ohase 230V ou	tput							
1	1800	4000	143TC	ECS100A1H1DB4	16.71	36	89.3%	2.4	115	ECI1A3P2	3.2
1-pha	se 200240V AC	C (+/-10%) - 3-p	hase 230V out	put							
1	1800	4000	143TC	ECS100A8H1DB4	16.71	35	89.3%	2.4	230	ECI8A7P0	7
2	1800	4000	145TC	ECS100A8H2DB4	16.71	41	90.7%	4.4	230	ECI8A7P0	7
3-pha	se 200240V AC	С (+/-10%) - 3-р	hase 230V out	put							
1	1800	4000	143TC	ECS100A2H1DB4	16.71	35	89.3%	2.4	230	ECI2A4P3	4.3
2	1800	4000	145TC	ECS100A2H2DB4	16.71	41	90.7%	4.3	230	ECI2A7P0	7
3	1800	4000	182TC	ECS100A2H3EB4	22.25	66	92.8%	7.3	230	ECI2A10P5	10.5
5	1800	4000	184TC	ECS100A2H5EB4	22.25	77	93.7%	10.5	230	ECI2A10P5	10.5
3-pha	se 380480V A0	C (+/-10%) - 3-p	hase 460V out	put							
1	1800	4000	143TC	ECS100A4H1DB4	16.71	35	89.3%	1.2	460	ECI4A2P2	2.2
2	1800	4000	145TC	ECS100A4H2DB4	16.71	41	90.7%	2.2	460	ECI4A2P2	2.2
2	1000	4000	145TC	ECS100A4H3DB4	16.71	47	91.4%	3.5	460	ECI4A4P1	4.1
3	1800	4000 —	182TC	ECS100A4H3EB4	22.25	67	92.8%	3.7	460	ECI4A4P1	4.1
5	1800	4000	184TC	ECS100A4H5EB4	22.25	77	93.7%	5.3	460	ECI4A5P8	5.8
7.5	1800	4000	184TC	ECS100A4H7EB4	23.76	106	94.0%	8.8	460	ECI4A9P5	9.5
-											



Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim.	Aprx. wt. (lb)	Full load efficiency	Motor input amps	Drive input voltage	Drive module	Drive output amps
1-pha	ase 100V115V A	C (+/-10%) - 3-p	hase 230V out	put					_		
1	1800	4000	143TC	ECS100A1H1DC4	16.71	36	89.3%	2.4	115	ECI1A3P2	3.2
1-pha	ase 200240V AC	: (+/-10%) - 3-pl	nase 230V out	out							
1	1800	4000	143TC	ECS100A8H1DC4	16.71	35	89.3%	2.4	230	ECI8A7P0	7
2	1800	4000	145TC	ECS100A8H2DC4	16.71	41	90.7%	4.4	230	ECI8A7P0	7
3-pha	ase 200240V AC	C (+/-10%) - 3 Pł	nase 230V outp	out							
1	1800	4000	143TC	ECS100A2H1DC4	16.71	35	89.3%	2.4	230	ECI2A4P3	4.3
2	1800	4000	145TC	ECS100A2H2DC4	16.71	41	90.7%	4.3	230	ECI2A7P0	7
3	1800	4000	182TC	ECS100A2H3EC4	22.25	66	92.8%	7.3	230	ECI2A10P5	10.5
5	1800	4000	184TC	ECS100A2H5EC4	22.25	77	93.7%	10.5	230	ECI2A10P5	10.5
3-pha	ase 380480V A0	C (+/-10%) - 3-pl	hase 460V out	put							
1	1800	4000	143TC	ECS100A4H1DC4	16.71	35	89.3%	1.2	460	ECI4A2P2	2.2
2	1800	4000	145TC	ECS100A4H2DC4	16.71	41	90.7%	2.2	460	ECI4A2P2	2.2
_			145TC	ECS100A4H3DC4	16.71	47	91.4%	3.5	460	ECI4A4P1	4.1
3	1800	4000 —	182TC	ECS100A4H3EC4	22.25	67	92.8%	3.7	460	ECI4A4P1	4.1
5	1800	4000	184TC	ECS100A4H5EC4	22.25	77	93.7%	5.3	460	ECI4A5P8	5.8
7.5	1800	4000	184TC	ECS100A4H7EC4	23.76	106	94.0%	8.8	460	ECI4A9P5	9.5

### EC Titanium<sup>™</sup>, plenum use, top mount integrated drive motor, TEFC (totally enclosed fan cooled) 1 thru 10Hp



Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim.	Aprx. wt. (lb)	Full load efficiency	Motor input amps	Drive input voltage	Drive module	Drive output amps
1-pha	se 100V115V A	C (+/-10%) - 3-	phase 230V	output							
1	1800	4000	143T	ECS101T1H1DF4	16.71	36	89.3%	2.4	115	ECIN1A3P2	3.2
1-pha	se 200240V AC	: (+/-10%) - 3-p	hase 230V	output							
1	1800	4000	143T	ECS101T8H1DF4	16.71	35	89.3%	2.4	230	ECIN8A7P0	7
2	1800	4000	145T	ECS101T8H2DF4	16.71	41	90.7%	4.4	230	ECIN8A7P0	7
3-pha	se 200240V AC	: (+/-10%) - 3-p	hase 230V	output							
1	1800	4000	143T	ECS101T2H1DF4	16.71	35	89.3%	2.4	230	ECIN2A4P3	4.3
2	1800	4000	145T	ECS101T2H2DF4	16.71	41	90.7%	4.3	230	ECIN2A7P0	7
3	1800	4000	182T	ECS101T2H3EF4	22.25	66	92.8%	7.3	230	ECIN2A10P5	10.5
5	1800	4000	184T	ECS101T2H5EF4	22.25	77	93.7%	10.5	230	ECIN2A10P5	10.5
3-pha	se 380480V AC	: (+/-10%) - 3-p	hase 460V	output							
1	1800	4000	143T	ECS101T4H1DF4	16.71	35	89.3%	1.2	460	ECIN4A2P2	2.2
2	1800	4000	145T	ECS101T4H2DF4	16.71	41	90.7%	2.2	460	ECIN4A2P2	2.2
2	1800	4000	145T	ECS101T4H3DF4	16.71	47	91.4%	3.5	460	ECIN4A4P1	4.1
3	1800	4000 —	182T	ECS101T4H3EF4	22.25	67	92.8%	3.7	460	ECIN4A4P1	4.1
5	1800	4000	184T	ECS101T4H5EF4	22.25	77	93.7%	5.3	460	ECIN4A5P8	5.8
7 -	1000	4000	184T	ECS101T4H7EF4	23.76	106	94.0%	8.8	460	ECIN4A9P5	9.5
7.5	1800-	3000	213T	ECS101T4H7FF4	18.1	111	94.7%	8.6	460	ECIN4A9P5	9.5
10	1800	3000	215T	ECS101T4H10FF4	19.23	132	94.8%	11	460	ECIN4A12P0	12

## EC Titanium<sup>™</sup>, plenum use, axial mount integrated drive motor, TEFC (totally enclosed fan cooled)



1 thru 7.5Hp

Нр	Base speed RPM	C.H. speed RPM	NEMA frame	Catalog number	"C" dim.	Aprx. wt. (lb)	Full load efficiency in	Motor put amps	Drive input voltage	Drive module	Drive output amps
1-pha	se 100V115V A	C (+/-10%) - 3-	phase 230V	output							
1	1800	4000	143T	ECS101A1H1DF4	16.71	36	89.3%	2.4	115	ECIN1A3P2	3.2
1-pha	se 200240V AC	(+/-10%) - 3-	ohase 230V	output							
1	1800	4000	143T	ECS101A8H1DF4	16.71	35	89.3%	2.4	230	ECIN8A7P0	7
2	1800	4000	145T	ECS101A8H2DF4	16.71	41	90.7%	4.4	230	ECIN8A7P0	7
3-pha	se 200240V AC	: (+/-10%) - 3-	ohase 230V	output							
1	1800	4000	143T	ECS101A2H1DF4	16.71	35	89.3%	2.4	230	ECIN2A4P3	4.3
2	1800	4000	145T	ECS101A2H2DF4	16.71	41	90.7%	4.3	230	ECIN2A7P0	7
3	1800	4000	182T	ECS101A2H3EF4	22.25	66	92.8%	7.3	230	ECIN2A10P5	10.5
5	1800	4000	184T	ECS101A2H5EF4	22.25	77	93.7%	10.5	230	ECIN2A10P5	10.5
3-pha	se 380480V AC	: (+/-10%) - 3-	ohase 460V	output							
1	1800	4000	143T	ECS101A4H1DF4	16.71	35	89.3%	1.2	460	ECIN4A2P2	2.2
2	1800	4000	145T	ECS101A4H2DF4	16.71	41	90.7%	2.2	460	ECIN4A2P2	2.2
3	1800	4000	145T	ECS101A4H3DF4	16.71	47	91.4%	3.5	460	ECIN4A4P1	4.1
3	1800	4000 -	182T	ECS101A4H3EF4	22.25	67	92.8%	3.7	460	ECIN4A4P1	4.1
5	1800	4000	184T	ECS101A4H5EF4	22.25	77	93.7%	5.3	460	ECIN4A5P8	5.8
7.5	1800	4000	184T	ECS101A4H7EF4	23.76	106	94.0%	8.8	460	ECIN4A9P5	9.5

### EC Titanium SP5+ IEC motor, Inverter Duty, IC411

0.75 thru 11kW





#### B3 foot mount, 190/380V AC (+/- 10%)

kW	Base speed RPM	C.H. speed RPM	IEC frame	Catalog number	"L" dim.	Aprx. wt. (kg)	Full load efficiency	Eff class	Full load amps
0.75	1500	3000	90	ECS101M0K0P8DF4	338	18	87.7%	IE5	2.6/1.3
1.5	1500	3000	90	ECS101M0K1P5DF4	338	19	89.1%	IE5	5.2/2.6
2.2	1500	2000	90	ECS101M0K2P2DF4	363	25	91.1%	IE5	8/4
2.2	1500	3000 —	112	ECS101M0K2P2EF4	410	30	91.1%	IE5	8/4
3	1500	3000	112	ECS101M0K3EF4	410	30	92.4%	IE5	10.6/5.3
4	1500	3000	112	ECS101M0K4EF4	410	30	92.4%	IE5	13.6/6.8
5.5	1500	3000	132	ECS101M0K5P5FF4	447	57	92.7%	IE5	21/10.5
7.5	1500	3000	132	ECS101M0K7P5FF4	476	76	93.8%	IE5	24.2/13.6
11	1500	3000	132	ECS101M0K11FF4	551	98	94.4%	IE5	39/19.5



#### B14 footless, 190/380V AC (+/- 10%)

kW	Base speed RPM	C.H. speed RPM	IEC frame	Catalog number	"L" dim.	Aprx. wt. (kg)	Full load efficiency	Eff class	Full load amps
0.75	1500	3000	90	ECS101M0K0P8DC4	324	18	87.7%	IE5	2.6/1.3
1.5	1500	3000	90	ECS101M0K1P5DC4	324	19	89.1%	IE5	5.2/2.6
2.2	1500	2000	90	ECS101M0K2P2DC4	349	25	91.1%	IE5	8/4
2.2	1500	3000 —	112	ECS101M0K2P2EC4	403	30	91.1%	IE5	8/4
3	1500	3000	112	ECS101M0K3EC4	403	30	92.4%	IE5	10.6/5.3
4	1500	3000	112	ECS101M0K4EC4	403	30	92.4%	IE5	13.6/6.8
5.5	1500	3000	132	ECS101M0K5P5FC4	493	57	92.7%	IE5	21/10.5
7.5	1500	3000	132	ECS101M0K7P5FC4	522	76	93.8%	IE5	24.2/13.6
11	1500	3000	132	ECS101M0K11FC4	596	98	94.4%	IE5	39/19.5



#### B5 footless, 190/380V AC (+/- 10%)

kW	Base speed RPM	C.H. speed RPM	IEC frame	Catalog number	"C" dim.	Aprx. wt. (kg)	Full load efficiency	Eff class	Full load amps
0.75	1500	3000	90	ECS101M0K0P8DD4	305	18	87.7%	IE5	2.6/1.3
1.5	1500	3000	90	ECS101M0K1P5DD4	305	19	89.1%	IE5	5.2/2.6
2.2	1500	2000	90	ECS101M0K2P2DD4	330	25	91.1%	IE5	8/4
2.2	1500	3000 —	112	ECS101M0K2P2ED4	455	30	91.1%	IE5	8/4
3	1500	3000	112	ECS101M0K3ED4	455	30	92.4%	IE5	10.6/5.3
4	1500	3000	112	ECS101M0K4ED4	455	30	92.4%	IE5	13.6/6.8
5.5	1500	3000	132	ECS101M0K5P5FD4	493	57	92.7%	IE5	21/10.5
7.5	1500	3000	132	ECS101M0K7P5FD4	522	76	93.8%	IE5	24.2/13.6
11	1500	3000	132	ECS101M0K11FD4	596	98	94.4%	IE5	39/19.5

### EC Titanium, top mount, integrated drive motor, IE5+, IC411

0.75 thru 5.5kW



B3 foot	mount
---------	-------

B3 1001	mount										
kW	Base speed RPM	C.P. speed RPM	IEC frame	Catalog number	"L" dim. v	Aprx. vt. (kg)	Full load efficiency	Eff class	Motor input amps	Drive module	Drive output amps
1-phase	50 HZ, 230V AC (	+/-10%) - The p	ower rating	s are valid at nominal vol	tage						
1.5	1500	3000	90	ECS101T8K1P5DF4	314	23	89.1%	IE5	2.8	ECIN8A7P0	7
3-phase	50 HZ, 230V AC (	+/-10%) - The p	ower rating	s are valid at nominal vol	tage						
0.75	1500	3000	90	ECS101T3K0P8DF4	314	20	87.7%	IE5	2.6	ECIN2A4P3	4.3
1.5	1500	3000	90	ECS101T3K1P5DF4	314	23	89.1%	IE5	5.2	ECIN2A7P0	7.0
2.2	1500	3000	112	ECS101T3K2P2EF4	424	39	91.4%	IE5	8	ECIN2A10P5	10.5
3-phase	50 HZ, 400V AC (	+/-10%) - The p	ower rating	js are valid at nominal vol	tage						
0.75	1500	3000	90	ECS101T3K0P8DF4	314	20	87.7%	IE5	1.3	ECIN4A2P2	2.2
1.5	1500	3000	90	ECS101T3K1P5DF4	314	23	89.1%	IE5	2.6	ECIN4A5P8	5.8
2.2	1500	3000	112	ECS101T3K2P2EF4	424	39	91.4%	IE5	4.4	ECIN4A5P8	5.8
3	1500	3000	112	ECS101T3K3EF4	424	45	92.4%	IE5	5.3	ECIN4A9P5	9.5
4	1500	3000	112	ECS101T3K4EF4	424	45	92.4%	IE5	6.8	ECIN4A9P5	9.5
5.5	1500	3000	132	ECS101T3K5P5FF4	460	67	92.9%	IE5	10.5	ECIN4A12P0	12



#### **B14 footless**

kW	Base speed RPM	C.P. speed RPM	IEC frame	Catalog number	"L" dim. v	Aprx. wt. (kg)	Full load efficiency	Eff class	Motor input amps	Drive module	Drive output amps
1-phase	50 HZ, 230V AC (	+/-10%) - The p	ower rating	s are valid at nominal volt	age						
1.5	1500	3000	90	ECS101T8K1P5DC4	301	23	89.1%	IE5	2.8	ECIN8A7P0	7
3-phase	50 HZ, 400V AC (	+/-10%) - The p	ower rating	s are valid at nominal vol	tage						
0.75	1500	3000	90	ECS101T3K0P8DC4	301	20	87.7%	IE5	1.3	ECIN4A2P2	2.2
1.5	1500	3000	90	ECS101T3K1P5DC4	301	20	89.1%	IE5	2.6	ECIN4A5P8	5.8
2.2	1500	3000	112	ECS101T3K2P2EC4	408	39	91.4%	IE5	4.4	ECIN4A5P8	5.8
3	1500	3000	112	ECS101T3K3EC4	408	45	92.4%	IE5	5.3	ECIN4A9P5	9.5
4	1500	3000	112	ECS101T3K4EC4	408	45	92.4%	IE5	6.8	ECIN4A9P5	9.5
5.5	1500	3000	132	ECS101T3K5P5FC4	454	67	92.9%	IE5	10.5	ECIN4A12P0	12



#### **B5 footless**

kW	Base speed RPM	C.P. speed RPM	IEC frame	Catalog number	"L" dim. v	Aprx. wt. (kg)	Full load efficiency	Eff class	Motor input amps	Drive module	Drive output amps
1-phase	50 HZ, 230V AC (-	+/-10%) - The p	ower rating	s are valid at nominal volt	age						
1.5	1500	3000	90	ECS101T8K1P5DD4	301	23	89.1%	IE5	2.8	ECIN8A7P0	7
3-phase	50 HZ, 400V AC (	+/-10%) - The p	ower rating	s are valid at nominal volt	age						
0.75	1500	3000	90	ECS101T3K0P8DD4	301	20	87.7%	IE5	1.3	ECIN4A2P2	2.2
1.5	1500	3000	90	ECS101T3K1P5DD4	301	23	89.1%	IE5	2.6	ECIN4A5P8	5.8
2.2	1500	3000	112	ECS101T3K2P2ED4	408	39	91.4%	IE5	4.4	ECIN4A5P8	5.8
3	1500	3000	112	ECS101T3K3ED4	408	45	92.4%	IE5	5.3	ECIN4A9P5	9.5
4	1500	3000	112	ECS101T3K4ED4	408	45	92.4%	IE5	6.8	ECIN4A9P5	9.5
5.5	1500	3000	132	ECS101T3K5P5FD4	454	67	92.9%	IE5	10.5	ECIN4A12P0	12

IP55

## EC Titanium, axial mount, integrated drive motor, IE5+, IC411

0.75 thru 4kW

B3 foot	mount										
kW	Base speed RPM	C.P. speed RPM	IEC frame	Catalog number	"L" dim.	Aprx. wt. (kg)	Full load efficiency	Eff class	Motor input amps	Drive module	Drive output amps
1-phase	50 HZ, 230V AC (-	+/-10%) - The p	ower rating	s are valid at nominal vol	tage						
1.5	1500	3000	90	ECS101A8K1P5DF4	424	23	89.1%	IE5	2.8	ECIN8A7P0	7
3-phase	2 50 HZ, 230V AC (-	+/-10%) - The p	ower rating	s are valid at nominal vol	tage						
0.75	1500	3000	90	ECS101A3K0P8DF4	424	20	87.7%	IE5	2.6	ECIN2A4P3	4.3
1.5	1500	3000	90	ECS101A3K1P5DF4	424	23	89.1%	IE5	5.2	ECIN2A7P0	7.0
2.2	1500	3000	112	ECS101A3K2P2EF4	565	39	91.4%	IE5	8	ECIN2A10P5	10.5
3-phase	2 50 HZ, 400V AC (	(+/-10%) - The p	oower rating	s are valid at nominal vo	tage						
0.75	1500	3000	90	ECS101A3K0P8DF4	434	20	87.7%	IE5	1.3	ECIN4A2P2	2.2
1.5	1500	3000	90	ECS101A3K1P5DF4	434	23	89.1%	IE5	2.6	ECIN4A5P8	5.8
2.2	1500	3000	112	ECS101A3K2P2EF4	434	39	91.4%	IE5	4.4	ECIN4A5P8	5.8
3	1500	3000	112	ECS101A3K3EF4	565	45	92.4%	IE5	5.3	ECIN4A9P5	9.5
4	1500	3000	112	ECS101A3K4EF4	565	45	92.4%	IE5	6.8	ECIN4A9P5	9.5



Duince

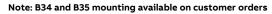
Make

#### B14 footless

1-phase 50 HZ, 230V AC (+/-10%) - The power ratings are valid at nominal field in the power rating in the power	<b>C4</b> 424	23	89.1%	IE5	2.8	ECIN8A7P0	7
3-phase 50 HZ, 400V AC (+/-10%) - The power ratings are valid at nom   0.75 1500 3000 90 ECS101A3K0P80   1.5 1500 3000 90 ECS101A3K1P50		23	89.1%	IE5	2.8	ECIN8A7P0	7
0.75 1500 3000 90 ECS101A3K0P80   1.5 1500 3000 90 ECS101A3K1P50	inal voltage						
1.5 1500 3000 90 <b>ECS101A3K1P5</b>							
	<b>C4</b> 434	20	87.7%	IE5	1.3	ECIN4A2P2	2.2
2.2 1500 2000 112 ECS101A2K2D2	<b>C4</b> 434	23	89.1%	IE5	2.6	ECIN4A5P8	5.8
	<b>EC4</b> 434	39	91.4%	IE5	4.4	ECIN4A5P8	5.8
3 1500 3000 112 <b>ECS101A3K3</b>	<b>EC4</b> 565	45	92.4%	IE5	5.3	ECIN4A9P5	9.5
4 1500 3000 112 <b>ECS101A3K4</b>	EC4 565	45	92.4%	IE5	6.8	ECIN4A9P5	9.5



B5 foot	less										
kW	Base speed RPM	C.P. speed RPM	IEC frame	Catalog number	"L" dim. wt	Aprx. t. (kg)	Full load efficiency	Eff class	Motor input amps	Drive module	Drive output amps
1-phase	2 50 HZ, 230V AC (+	+/-10%) - The p	ower rating	s are valid at nominal volt	age						
1.5	1500	3000	90	ECS101A8K1P5DD4	424	23	89.1%	IE5	2.8	ECIN8A7P0	7
3-phase	e 50 HZ, 400V AC (	+/-10%) - The p	ower rating	ys are valid at nominal vol	tage						
0.75	1500	3000	90	ECS101A3K0P8DD4	434	20	87.7%	IE5	1.3	ECIN4A2P2	2.2
1.5	1500	3000	90	ECS101A3K1P5DD4	434	23	89.1%	IE5	2.6	ECIN4A5P8	5.8
2.2	1500	3000	112	ECS101A3K2P2ED4	434	39	91.4%	IE5	4.4	ECIN4A5P8	5.8
3	1500	3000	112	ECS101A3K3ED4	565	45	92.4%	IE5	5.3	ECIN4A9P5	9.5
4	1500	3000	112	ECS101A3K4ED4	565	45	92.4%	IE5	6.8	ECIN4A9P5	9.5







# **EC Titanium motor only configuration** for expanded capabilities

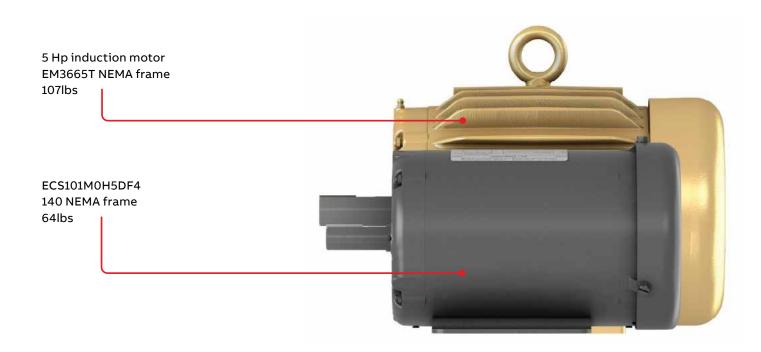
Easy upgrade of existing installations: Drop-in replacement for NEMA 56 to 210 frames



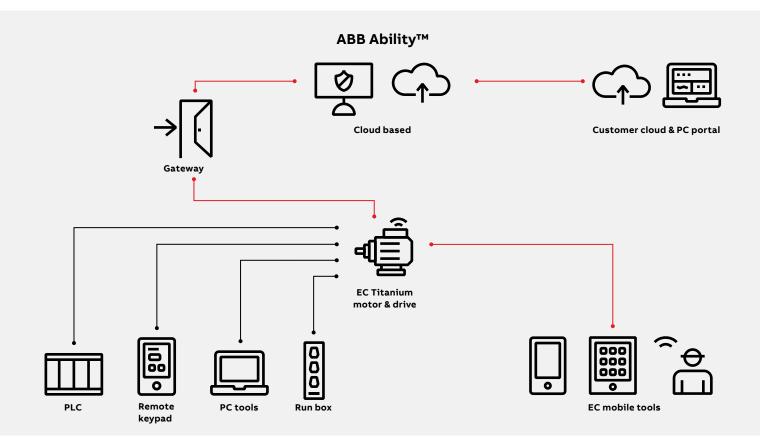
ABB

#### Compact and light

EC Titanium is safer to install because they are light weight and available in smaller frame sizes. This reduces the need for heavy structural support requirements.



### Programming and condition monitoring



#### **ABB Ability Drive parameters**

- Drive module temperature
- Drive control board temperature
- DC bus voltage
- Estimated speed
- Output frequency
- Output voltage
- DC bus ripple
- Status word/fault word
- DI status word
- Motor power
- Motor torque

For EC Titanium eTools, scan the QR code for information.

#### EC Titanium, programming

keypad & cable kits

	Catalog number
Remote Keypad	ECS100L
Designed for programming and control of the EC Titanium.	
Kits comes with a 3-meter RJ45 cable	

COPYSTICK2 The COPYSTICK2 is used for fast and accurate repeat drive programming.

RJ45 to USB Cable	ECS100U
PC connection kit, isolated RJ45 to USB cable for ECM software tools.	
This kit is used when programming the drive with the PC software tools.	





ECS100B



# **Energy savings**

How does this translate to power consumption reduction and energy savings? Here are results on actual customer test result in the US market; however, depending on energy costs, these savings could be significantly greater.

Induction motor (IE3)	EC Titanium FASR motor (IE5)
Average unit consumption per day	Average unit consumption per day
(based on seven-day average)	(based on seven-day measurement)
57.7 kWH	45.1 kWH
Estimated annual energy cost	Estimated annual energy cost
(based on 0.25 \$ per kWh)	(based on 0.25 \$ per kWh)
\$ 5,265	\$ 4,115
Energy cost savings per motor	\$ 1,150



Energy reduction: 21.8%



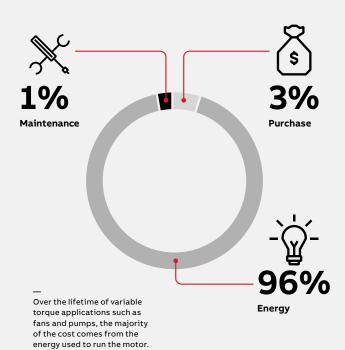
Annual Savings **\$1,150 per unit** 

Ŝ

5

Estimated return on investioment 18 to 24 months

Better lifetime efficiency for the whole system EC Titanium motors and integrated drives enable better overall system efficiency. With pumps and fans, which are usually run at partial loads, this translates to better wire-to-water and wire-to-air efficiency. And, although replacing older motor systems with more efficient ones does carry an initial financial cost, the long-term savings over the lifetime of the application far outweigh the cost of purchase. In fact, the initial investment can often be paid back in as little as one to three years.



# Sustainability

ABB has set ourselves the ambitious target of helping our customers reduce their annual  $CO_2$  emissions in excess of 100 megatonnes by 2030. This is equivalent to the annual emissions of 30 million combustion cars. An example of how this can be accomplished is the ability of ABB drives powering electric motors that can reduce electricity consumption by up to 25%.

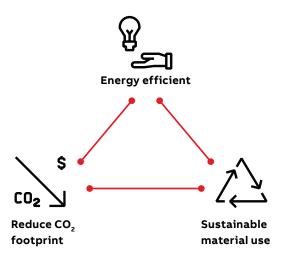
Smart sensor for energy consumption The ABB Ability<sup>™</sup> calculates several parameters of datapoints including speed, motor power and torque. With this information, we can accurately calculate energy usage and help our customers optimize their operations.



White paper: Improving end-to-end system efficiency



Learn more about: Energy Efficiency Movement



### Time to make a difference

Join the Energy Efficiency Movement



Electric motors consume over 45% of the world's electricity.



By 2040 the number of motors will double.



Adoption of high-efficiency motor systems would **cut** global electricity consumption by up to 10%.



Changing just one motor can make a difference.

# ABB, your global value partner

Partnering with ABB gives you access to some of the world's most innovative technology and thinking.

#### **Global reach**

ABB operates in over 100 countries with its own manufacturing, logistics and sales operations together with a wide network of local channel partners that can quickly respond to your needs. They bring our products and services straight to your front door. ABB channel partners have in-depth knowledge of local markets and are conversant with the defined ABB products and processes.

#### **Energy efficiency**

ABB has what it takes to help every industry and application reach new levels of efficiency and energy savings even under the most demanding conditions. Combining the best available materials with superior technology, our motors are designed to operate reliably no matter how challenging the process or application, and to have low life cycle costs.







**ABB Motors and Mechanical Inc.** 5711 R.S. Boreham, Jr. Street

Fort Smith, AR 72901 Ph: 1.479.646.4711

new.abb.com/motors-generators

Questions? Contact your local CBT representative for more information. Visit cbtcompany.com/locations for locations and hours.



### SMART MANUFACTURING SOLUTIONS

Accelerating the digital transformation, modernization, reliability, and operational cost reductions in manufacturing through expert services, innovative technology, and comprehensive products.